

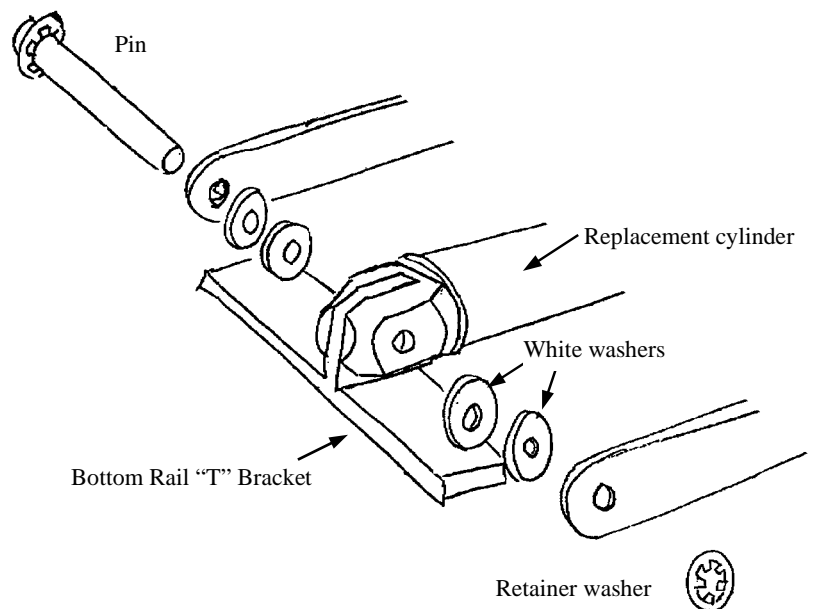
## Bayliss Replacement Cylinder #3510 Instructions

1. Refrigerate replacement cylinder for at least 1/2 hour.
2. Unscrew the knurled adjuster screw (hexagonal adjuster) and remove.
3. Remove the lock washer from pin at vent end (A). An easy method is to pry up an edge, then cut with wire cutters.

4. Slide pin out.
5. Carefully remove the cylinder keeping the 2 pairs of white washers in place.
6. Slide steel piston out of swivel block.
7. Slip steel piston of new cylinder through swiveling block.
8. Line up other end of cylinder with the Bottom Rail "T" bracket and the 2 pairs of white washers.
9. Slide the pin through.
10. Force washer over end of pin. An easy method is:

- a. Set the vent opener down with the back of the pin supported.
- b. Line up the washer over the end of the pin.
- c. Set the same end of the old cylinder over the washer and hit with a hammer (as needed). The pin will push up through the hole in the old cylinder neatly seating the new washer.

11. Discard old cylinder.
12. Replace knurled adjuster and adjust for desired opening.



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